## CLAIMS

- 1. A process for preparing a glycopeptide having at least one asparagine-linked oligosaccharide at a desired position of the peptide chain thereof, the process comprising:
- (1) esterifying a hydroxyl group of a resin having the hydroxyl group and a carboxyl group of an amino acid having amino group nitrogen protected with a fat-soluble protective group,

- (2) removing the fat-soluble protective group to form a free amino group,
- (3) amidating the free amino group and a carboxyl group of an amino acid having amino group nitrogen protected with a fatsoluble protective group,
  - (4) removing the fat-soluble protective group to form a free amino group,
    - (5) repeating the steps (3) and (4) at least once,
- 15 (6) amidating the free amino group and a carboxyl group of the asparagine portion of an asparagine-linked oligosaccharide having amino group nitrogen protected with a fat-soluble protective group,
  - (7) removing the fat-soluble protective group to form a free amino group,
- 20 (8) amidating the free amino group and a carboxyl group of an amino acid having amino group nitrogen protected with a fatsoluble protective group,
  - (9) repeating the steps (7) and (8) at least once,
- (10) removing the fat-soluble protective group to form a free
  25 amino group, and

(11) cutting off the resin with an acid.

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- 2. A process for preparing a glycopeptide having at least two asparagine-linked oligosaccharides at a desired position of the peptide chain thereof which comprises the process according to claim 1 wherein the steps (6) of amidating the free amino group and a carboxyl group of the asparagine portion of an asparagine-linked oligosaccharide having amino group nitrogen protected with a fat-soluble protective group, and (7) of removing the fat-soluble protective group to form a free amino group are additionally performed suitably.
- 3. A process for preparing a glycopeptide having at least one asparagine-linked oligosaccharide at a desired position of the peptide chain thereof according to claim 1 wherein the steps (6) of amidating the free amino group and the carboxyl group of the asparagine portion of an asparagine-linked oligosaccharide having amino group nitrogen protected with a fat-soluble protective group, and (7) of removing the fat-soluble protective group to form a free amino group are performed as final steps.
- 4. A process for preparing a glycopeptide according to claim 1 wherein the step (1) of esterifying a hydroxyl group of a resin having the hydroxyl group and a carboxyl group of the asparagine portion of an asparagine-linked oligosaccharide having amino group nitrogen protected with a fat-soluble protective group is performed in place of the step (6) or in addition to the step (6).
- 5. A process for preparing a glycopeptide according to claims 1 to 4 wherein the asparagine-linked oligosaccharide of the

step (6) of claim 1 has at least 6 sugar residues.

- 6. A process for preparing a glycopeptide according to claims 1 to 4 wherein the asparagine-linked oligosaccharide of the step (6) of claim 1 has 9 to 11 sugar residues.
- 7. A process for preparing a glycopeptide according to claims 1 to 4 wherein the asparagine-linked oligosaccharide of the step (6) of claim 1 has at least 6 sugar residues, and has a bifurcated oligosaccharide attached thereto.
- 8. A process for preparing a glycopeptide according to claims 1 to 4 wherein the asparagine-linked oligosaccharide in (6) is an asparagine-linked disialooligosaccharide or an asparagine-linked monosialooligosaccharide in which the carboxyl group of the sialic acid is protected with a protective group.
- 9. A process for preparing a glycopeptide according to claims 1 to 4 wherein the asparagine-linked oligosaccharide in (6) is an asparagine-linked asialooligosaccharide.
- 10. A process for preparing a glycopeptide according to claim 8 wherein the protective group for the carboxyl group of the sialic acid is benzyl group.
- 11. A process for preparing a glycopeptide according to claims 1 to 4 wherein the fat-soluble protective group is 9-fluorenylmethoxycarbonyl (Fmoc) group.
- 12. A process for preparing a glycopeptide according to claims 1 to 11 wherein a mucin-linked oligosaccharide is used in place of a portion or the whole of the asparagine-linked oligosaccharide.
  - 13. A glycopeptide which is obtainable by a process

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according to claims 1 to 12 and which has at least one asparaginelinked oligosaccharide or mutin-linked oligosaccharide at a desired position of the peptide chain thereof.

- 14. A glycopeptide according to claim 13 wherein the asparagine-linked oligosaccharide or the mutin-linked oligosaccharide has at least 6 sugar residues, and has a bifurcated oligosaccharide attached thereto.
- 15. A glycopeptide according to claim 13 which is a glycopeptide having at least one oligosaccharide selected from among asparagine-linked disialooligosaccharide and asparagine-linked monosialooligosaccharide attached as the asparagine-linked oligosaccharide.
- 16. A glycopeptide according to claim 13 wherein the asparagine-linked oligosaccharide is represented by the formula (1)

5 wherein R<sup>3</sup> and R<sup>4</sup> are each a hydrogen atom or a group represented by one of the formula (2) to (5), and may be the same or different.

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- 17. A process for preparing glycopeptide having at least one asparagine-linked oligosaccharide at a desired position of the peptide chain thereof and a residue of sialic acid or a derivative thereof at a terminal end thereof, the process comprising:
- (1) esterifying a hydroxyl group of a resin having the hydroxyl group and a carboxyl group of an amino acid having amino group nitrogen protected with a fat-soluble protective group,
- (2) removing the fat-soluble protective group to form a free amino group,
- 10 (3) amidating the free amino group and a carboxyl group of an

amino acid having amino group nitrogen protected with a fatsoluble protective group,

- (4) removing the fat-soluble protective group to form a free amino group,
- 15 (5) repeating the steps (3) and (4) at least once,
  - (6) amidating the free amino group and a carboxyl group of the asparagine portion of an asparagine-linked oligosaccharide having amino group nitrogen protected with a fat-soluble protective group,
- (7) removing the fat-soluble protective group to form a free20 amino group,
  - (8) amidating the free amino group and a carboxyl group of an amino acid having amino group nitrogen protected with a fatsoluble protective group,
    - (9) repeating the steps (7) and (8) at least once,
- 25 (10) removing the fat-soluble protective group to form a free amino group,
  - (11) cutting off the resin with an acid, and
  - (12) transferring sialic acid or a derivative thereof to the resulting glycopeptide using a sialic acid transferase.
  - 18. A process for preparing a glycopeptide according to claim 17 wherein a marker is reacted with the resin before the resin is cut off with the acid in step (11).
  - 19. A process for preparing a glycopeptide according to claim 18 wherein the marker is a dansyl halide.
  - 20. A process for preparing 5-acetamido-3,5,7-trideoxy-7-fluoro-D-glycero- $\beta$ -D-lacto-2-nonulopyranosidonic acid comprising reacting N-acetyl-4-deoxy-4-fluoro-D-mannosamine, sodium piruvate,

bovine serum albumin and aldolase sialate.

5 21. A process for preparing 5-acetamido-3,5,7-trideoxy-7-fluoro-D-glycero-β-D-lacto-2-nonulopyranosidonic acid comprising hydrogenating benzyl 2-azido-2,4-dideoxy-4-fluoro-β-D-mannopyranoside in the presence of acetic anhydride to obtain N-acetyl-4-deoxy-4-fluoro-D-mannosamine, and subsequently reacting the product with sodium piruvate, bovine serum albumin and aldolase sialate.